NEMESIS 9100G2

AUTOMATIC HARDNESS TESTER

UNIVERSAL | ROCKWELL, VICKERS, KNOOP & BRINELL







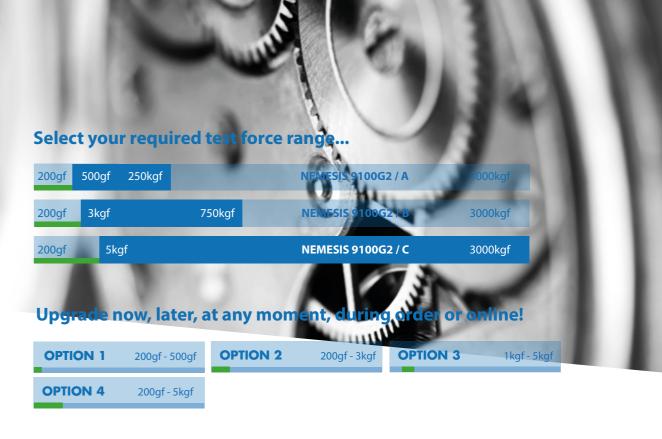
NEMESIS **9100**G2

Cutting edge technology, and beyond...

The second generation of the NEMESIS 9100, the G2, Rockwell / Vickers / Knoop and Brinell hardness tester provides exceptional performance, designed to match the most demanding user tasks. The NEMESIS 9100G2 contains a revolutionary force application range and renewed optical system.

The all new 9 position tool changer (turret) accommodates a wide range of indenters, indenter actuators with load cells, objectives, a cross-laser positioning system and a load cell supported touch probe. It also provides a base to the 18 megapixel full color measurement camera and 18 megapixel full color overview camera with variable field of view, motorized zoom and high speed auto focus system.





HIGHLIGHTS

- 1 Multi load cell, closed loop system, custom test force configuration
- 2 Force range from 200gf up to 3000kgf
- Force upgrade available also years after first installation
- 4 9 position tool changer (turret) with visual LED process indicators
- Free to configure 8 objectives, 8 indenters, cross laser, touch probe, optional tools
- 6 18 megapixel full color measurement camera, bright white LED TTL illumination
- 7 18 megapixel full color sample image & stage overview camera, anti-glare filter, motorized zoom for variable field of view and autofocus at any field of view
- 8 Adjustable & rotatable dual LED workspace illumination
- iSMART™ docking station for CNC X-Y motorized or manual stage solutions
- 10 7 options for wireless CNC X-Y high precision motorized iSMART™ stages (400kgf up to 4000kgf load)
- 11 Automatic workpiece height detection
- Unique collision detection and test head retraction system
- 13 Integrated or External high performance, MS Windows based i7 system controller
- 14 IMPRESSIONS 4™ workflow and tester control system with 22" (touch)screen
- 15 Artificial Intelligence (AI) for enhanced Brinell readings
- 16 Top quality ABS replaceable body parts, no frame damage from falling objects





ROCKWELL

EN-ISO 6508, ASTM E-18, JIS Z 2245

Regular Rockwell scales; Pre Load 10kgf, Main Load 60kgf | 100kgf | 150kgf

A B C D E F G H K L M P R S V

Superficial Rockwell scales; Pre Load 3kgf, Main Load 15kgf | 30kgf | 45kgf

15N 30N 45N 15T 30T 45T 15W 30W 45W 15X 30X 45X 15Y 30Y 45Y



VICKERS

DIN EN ISO 6507, ASTM E-92, ASTM E-384

| HV0.2 | HV0.3 | HV0.5 | HV1 | HV2 |
|-------|-------|-------|------|------|
| HV2.5 | HV3 | HV4 | HV5 | HV10 |
| HV20 | HV25 | HV30 | HV40 | HV50 |
| HV100 | HV120 | HV150 | | |



KNOOP

DIN EN ISO 4545, ASTM E-92, ASTM E-384

| HK0.2 | HK0.3 | HK0.5 | HK1 | HK2 |
|-------|-------|-------|-----|-----|
| HK5 | | | | |



BRINELL

DIN EN ISO 6506, ASTM E-10

| HBW1/1 | HBW1/1.25 | HBW1/2.5 | HBW1/5 | HBW1/10 |
|--------------|-------------|--------------|---------------|---------------|
| HBW1/30 | HBW1/31.25 | HBW2.5/6.25 | HBW2.5/7.8125 | HBW2.5/15.625 |
| HBW2.5/31.25 | HBW2.5/62.5 | HBW2.5/187.5 | HBW5/25 | HBW 5/31.25 |
| HBW 5/62.5 | HBW5/125 | HBW5/250 | HBW5/750 | HBW10/100 |
| HBW10/125 | HBW10/250 | HBW10/500 | HBW10/1000 | HBW10/1500 |
| HBW10/3000 | | | | |



CONVERSIONS

DIN EN ISO 18265, DIN EN ISO 50150, ASTM E140

9-POSITION TOOL CHANGER

Full configuration freedom...

Newly developed 9 position state-of-the-art tool changer. From "turret" to tool changer because the 9100G2 turret offers more than purely holding lenses and indenters. The high-speed rotating mechanism is prepared for future modular plug & play tooling development. The tool changer is fully configurable.

Either 8 indenters or 8 objectives, or any combination, a laser positioning system and touch probe are installed as standard. The standard (removable) skirt protects tooling from damage.

MEDIUM FORCE INDENTER SEATS

This indenter seat allows hardness testing ranging from option A: 200gf up to 45kgf for Vickers, Knoop, Brinell or option B: 1kgf up to 250kgf for Vickers, Knoop Brinell and Rockwell. Multiple indenter seats can be installed on the tool changer.

HIGH FORCE INDENTER SEAT

This indenter seat allows hardness testing ranging from 5kgf up to 3000kgf for Vickers, Knoop and Brinell. Multiple indenter seats can be installed on the tool changer.

CROSS LASER & TOUCH PROBE

The cross laser & touch probe can be simultaneously used in the 9th position without loss of tooling positions. Multi touch probes available, with or without cross laser.

LWD OBJECTIVES

High quality long working distance objectives.

COLLISION DETECTION SYSTEM

The collision detection system prevents tooling damage by early detecting obstructions in the testpath. The tool changer is continuously monitored during all movement processes and instantaneously stops and retractes if an obstruction is detected.

PROTECTION SKIRT

The skirt mounted on the rotating centre of the tool changer protects each individually installed tool against accidental damage.

status. The range of flash intervals and color codes (red, blue, green) indicate the process mode of the tester; red: automatic operation, (busy & hands off), blue: in single test procedure; or green: idle, ready for next task.

The LED bars on the front of the tool changer

continuously inform you about the device

BRILIGHT OBJECTIVE

Brinell objective optimized with straight bundle LED illumination for better results with shallow Brinell impressions.

STAGE ILLUMINATION

Adjustable power LED banks provide excellent diffused stage illumination.

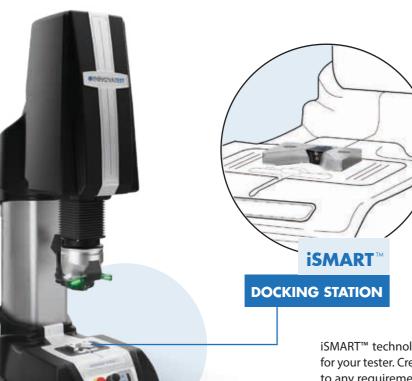
CRYSTAL CLEAR™ RINGLIGHTS

Brinell ringlights optimized for each magnification in combination with Artificial Intelligence (Al see page 21).

SMART™

DOCKING STATION

The NEMESIS 9100G2 has a iSMART™ docking station for the quick mounting of workpiece platforms. The docking station allows a wide variety of test tables, anvils, manual XY stages and the new wireless iSMART™ motorized CNC X-Y stages to dock within seconds. In this way, the user can create the most ideal circumstances for his particular workpiece.



The docking station is a new INNOVATEST standard. It can be found on an increasing number of hardness testers. This means that you can change your fixtures, stages, anvils and even the wireless iSMART™ motorized CNC X-Y stage between the various machines in your possession. No need to duplicate expensive tooling for different machines.

The iSMART™ docking station provides communication identification and power supply to various mounted accessories.

iSMART™ technology offers unlimited configuration freedom and safety for your tester. Creating a hardness testing sytem that can be configured to any requirements with standard or bespoke options, fitting a wide range of stage accessories and fixtures.

Automatic Stage recognition provides overload protection and damage to accessories.

iSMART™ MANUAL | DIGITAL X-Y STAGES A variety of manual and digital stages are available from the accessories list.





SMART[™]

MOTORIZED CNC X-Y STAGES

The new wireless (or wired) iSMART™ motorized CNC X-Y stages provide excellent specifications combined with maximum flexibility. This new technology allows you to purchase a standard machine to start with, add stages, change dimensions of motorized CNC stages according to new requirements later in the life of the tester and upgrade in just seconds!



iSMART[™] technology reduces possible down time on stage maintenance to seconds in case of calamities. While most automatic machines will be "out of service" if the stage is defective, a wireless iSMART[™] stage can just be exchanged in seconds. No downtime!

There is a choice of 7 different type of iSMART™ stages (see table below) and if you need larger dimensions or different specifications for Custom Products, we can manufacture any possible stage to your requirements.

iSMART™ stages have onboard controllers and the EIS (electronic identification system) communicates with your hardness tester to create safety and assure no stage overload can take place.

The stages have pre-determined hole patterns on their surfaces. These patterns are in line with all INNOVATEST hardness testing stage accessories such as 1, 4, 6 or 12 position sample holders, vices and others.

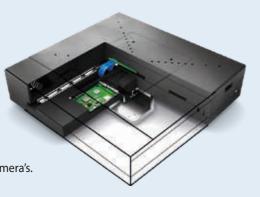
AVAILABLE DIMENSIONS

| Туре | MA-XY7575S | MA-XY1212S | MA-XY2212S | MA-XY3412S | MA-XY2015S | MA-XY3015S | MA-XY4015S |
|-------------|------------|------------|------------|------------|------------|------------|------------|
| Travel mm | 75x75 | 120x120 | 220x120 | 340x120 | 200x150 | 300x150 | 400x150 |
| Surface mm | 215x160 | 260x205 | 360x205 | 490x224 | 410x265 | 510x265 | 560x265 |
| Max load kg | 400 | 400 | 400 | 400 | 4000 | 4000 | 4000 |

Consult with our sales department for other dimensions with short lead times.

TECHNOLOGY HIGHLIGHTS

- High speed positioning by motors and drivers for medical applications.
- Ball bearing spindles with overload protection clutches.
- Integrated ultra precise position reading electronics.
- Position accuracy 0.001mm, repeatability 0.0015mm.
- 7 different dimensions and travel options, see table above.
- Maximum load 400kg or 4000kg.
- Quick Change iSMART™ adapter, mount stage in seconds
- Wireless or wired connectivity.
- · Replaceable, upgradeable, interchangeable.
- Matt black finish for maximum contrast with objective and overview camera's.



f 8



IMPRESSIONS v4

Next gen workflow & tester control...

Just buy a software release ticket, and your tester has added functionality, regardless where it is located. A revolutionary system taking care of all your needs.

In this way we keep the learning curve, the process to work efficiently with our software limited to the level of "need to have" and "need to know". The proportion of installed and activated software never needs to be more than your requirements.

On the higher end, IMPRESSIONS 4 connects flawlessly with quality control systems such as QDAS, exports files in CVS, XML or other formats and if your requirement is not standard, our team of engineers will efficiently find ways to handle your data properly. Bespoke solutions such as connectivity to robotic systems are standard solutions for INNOVATEST™.

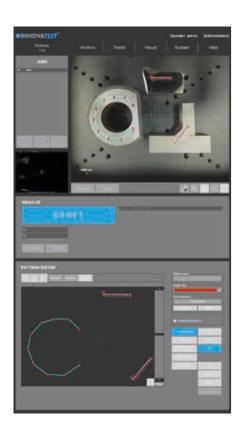
Unique to IMPRESSIONSTM 4 is a choice for screen size and position. Whether you wish your interface to be in portrait mode or landscape, all functionality is supported in both positions. For table top solutions like testers in laboratories, users often opt for landscape screen(s).



On the shopfloor the large landscape screens are often an unwanted component either requiring a table top or machine mounted bracket taking a lot of space and cables to deal with. IMPRESSIONS 4 leaves you the option to go for landscape or for portrait mode on a large selection of our machines.

For the NEMESIS 9100G2, INNOVATEST recommends the 27" industrial quality landscape screen operated by both touch as well as mouse and keyboard. One screen is standard included with the hardness tester, optional is the Dual view function, these are 2 x 24" industrial quality landscape screens. New applications are added to IMPRESSIONS™ on a regular basis; while INNOVATEST provides 10 years free updates, upgrades to more functionality or new additions can be purchased at any time.

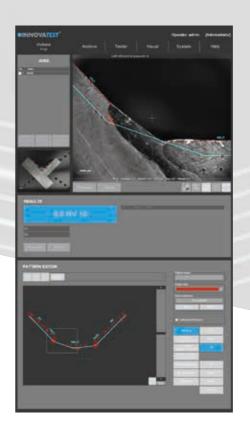
TIME REDUCING SOFTWARE SOLUTIONS...



1 PATTERN EDITOR

The IMPRESSIONS™ pattern editor allows the user to create any number of test patterns with a large number of variable settings. Create test patterns with great precision and freedom. Verify the settings in the preview mode. Drag & drop patterns from one test sample to another sample. Live vision technique over zoom overview camera, no image stitching required.

Combine different patterns and even different test forces in one program, and run them fully automatically. All test points can be identified individually or to customer specifications. The label is shown in the test result list and in the test results overview and in the results print out. An important function for sample analyses at the end of a test and in the future for review of previous tests.



3 WELD INSPECTION (ISO 9015)

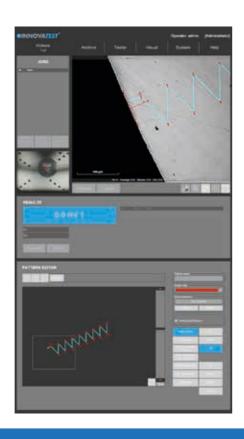
This especially developed tool enables you to conduct hardness testing on welded parts or segments according to ISO standard. Setting up the pattern according to the requirements becomes "easy-to-do", due to pre-set test points in the different zones of the weld and automatic correlation between test points. The system will run a fully automatic test procedure and display and record the results accordingly.

The Report Generator is enhanced with reporting features for this application.

2 CHD, SHD, NHD

How do you increase throughput in your lab? Make the most common testing design as easy to set up as possible to perform automatically and still adhere to the applicable standards. CHD/SHD/NHD testing can be started directly from the surface view or from the overview. Additional core points of hardness can be defined separately for NHD measurements.

The distances of test points are automatically set to a minimum distance, following the standard, to assure correct testing is conducted. Time saving test mode "complete all indentations – then evaluate" and "auto-stop" to complete test series as soon as the lower hardness limit has been reached. Report Generator is enhanced with reporting features for this application.

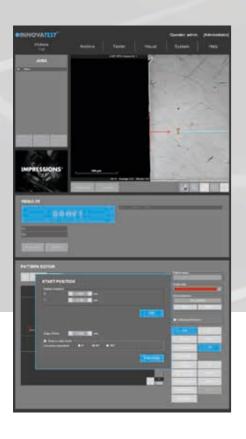


POINT Action Types Visual Types 1993 Action Typ

4 HARDNESS OF SCREW THREAD DECARBONIZED ZONE (ISO898-1)

A specialized software tool of IMPRESSIONS™ allows you to set up and conduct fully automatic testing as per ISO898-1 for screw thread measurement of (de)-carbonized part.

The Report Generator is enhanced with reporting features for this application.

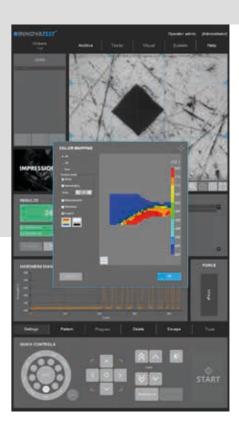


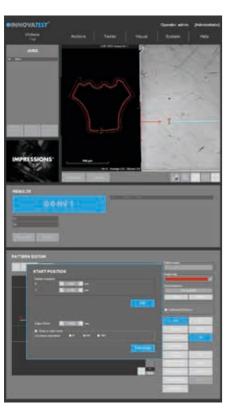
5 EDGE DETECTION

Technology that automatically or at a mouse click recognizes the edge of your sample. This helps to determine and fix the desired starting position for CHD or other pattern testing jobs.

7 2D HARDNESS CHART

The application "Plane hardness chart", is also referred to as Color Mapping happens to be the perfect tool for securing the detail of the effective hardness distribution over the total sample cross section of heat treated samples. An important feature in material exploration, weld testing or in damage analysis.



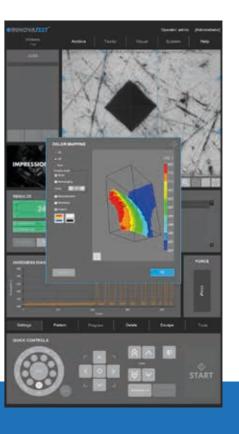


6 AUTOMATIC CONTOUR SCANNING

This application scans the entire outline (or partial) area of a sample. The function can be used with an objective by using the overview zoom camera for high speed scanning. The system scans the entire outline defined and stores all relevant data in the test program.

8 3D HARDNESS CHART

In addition to 2D graphic diagrams, the system can also automatically generate 3D diagrams. 2D and 3D hardness charts are included in one application.





Mic CRACK MEASUREMENT

For those requiring more in depth knowledge on materials behavior, wishing to study material fracture and fatigue, crack growth can be predicted and measured by using the Kic application.

The software supports Kic crack detection under load with customized Kic result reporting. By way of one or both methods, Palmqvist or Median / Radial, fracture toughness is now a repeatable and reproducible test across multiple operators.

ISO/IEC 17025 UKAS ACCREDITED.



10 SNAPSHOT FUNCTION

This handy function in IMPRESSIONS™ allows you to make screen captures of the viewing area by way of objective view and/or Overview camera. It gives the opportunity to store such images with comments or to paste them into the report generator for further processing.



For repeating jobs, IMPRESSIONSTM utilizes the option of setting up and storing custom test programs. For each task, a "job" can be created. All application specific parameters, such as hardness scale, force, dwell-time, pattern, conversion and the report template are stored in the same program.





12 REPORT GENERATOR

Imagine having a report created for you that includes: Your company name, address, contact information, labeled results related to patterns or sequential, pictures of your optical measurements, stitched images, notes section for each result or pictures, rendition of the pattern performed, overview picture of your pattern on your sample, full statistics, summary of your results, go no-go results, Pass or fail...

All this information or having the ability to only have what you need reported, we call this our Report Configurator. You decide how much or how little you report by PDF or laser printer. We even keep it simple by choosing export to CSV file, to a thumb drive or network file location. Data management at its best!

VIBRATION | TEMPERATURE | HUMIDITY

MONITORING

Our world is going through processes that have influence on climate and environment. More often we see extreme heat, extreme cold and periods of extreme rain. To assure that such disturbances of nature do not coincidentally effect your measuring or testing results, we have prepared our machines to climate change and forces of nature.



VIBRATION & EARTH QUAKE MONITORING

The integrated high precision accelerometer electronics continuously monitor your tester's stability environment. While the tester has vibration isolators (machine dampers) installation environment is often not ideal. Think of heavy traffic, loaded fork lift trucks, excentre presses or other equipment making shop floor installation a base of trouble.

For certain countries/area's in the world where light earthquakes are so common that they are hardly noticed, the vibration monitoring system will give a warning message and stop the hardness testing process to avoid incorrect readings.

14 TEMPERATURE & HUMIDITY MONITORING

Extreme high or low temperatures might not only effect the hardness readings of your machine (think of installation in extremely warm countries or nearby furnaces) extreme humidity might even damage the sensitive electronics.



BARCODE & QR SOLUTIONS

IDENTIFICATION

The basic function of the barcode reader is to load data in to determined user fields.

The BAR | QR code module of INNOVATEST connects the machine to a database or network environment loading samples and data



Whether simply inserting header files (single or serial) or the complete integration of reading devices for the automatic selection of database templates, retrieving data from connected ERP or quality systems (optional) QR and barcode readers simplify complicated work procedures for the operator.



In the above application, a turbo part has been engraved with a QR code. Extra challenging was the fact that the QR code was engraved in a high polished part of the turbo shaft.

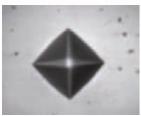
All data for the particular turbo part was fixed in the underlaying QR code. The scanner loads all customer data in the hardness testing machine and assures that the testing outcome is included in the particular test report database, fully automatic.

AUTOMATIC IMAGE EVALUATION



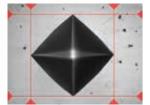
AUTO FOCUS

Fast & precise, observe how IMPRESSIONS[™] finds focus from a large distance, as far as the travel of the Z-axis allows. Algorithms used for close distance autofocusing set new standards in AF speed.



AUTOMATIC MEASUREMENT

Manual positioning of filar lines is no longer required. IMPRESSIONS™ refined measurement algorithms detect indents even on very poor or scratched surfaces and measure the relevant indent dimensions according to standards. Stay in control by switching to manual measure mode and have the option of adjusting measurements by touching the screen or using the mouse. Filar lines can be colored to give the best contrast against the specimen's surface. To assure that measurements meet relevant standards on symmetry, enable the automatic indent check. All hardness values can be converted to other scales according to ISO 18265, ISO 50150, ASTM E140.



ILLUMINATION SETTINGS

IMPRESSIONS[™] software automatic illumination system adapts to the correct illumination regardless of the sample surface quality, wherever on the sample, independent from material (steel, carbide, coated or ceramic). Contrast, Brightness and program, can be set automatically for each measurement or controlled manually. Sharpness can be stored with the pre-determined test.





Too dark

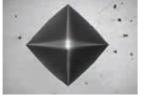




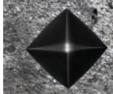




Irregular surface



Regular surface



Poor surface

Complex, refined algorithms ensure reproducible measurements on different materials and even on scratched and damaged surfaces.

SUPERIOR ARTIFICAL INTELLIGENCE (AI)

We include an advanced physics development breakthrough in the image analyses of our Brinell capable hardness testing machines.

The conventional image processing methods on hardness testing machines are fairly successful for clean images that present clear indentation boundaries. In practice, however, workpieces or samples often have rough surfaces that compromise the quality of the image processing which could potentially result in incorrect hardness values.

A human observer can easily find the indentation in both images and the exact boundaries of such indentation (see fig. 1). For a computer algorithm, finding the indentation in the right image is much more challenging due to the many gradients in this image (see fig. 2). Artificial intelligence can overcome this difficulty by training a complex computer neural network to "think" as a human observer.

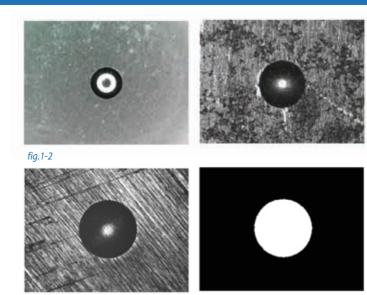
The INNOVATEST Brinell AI model is trained in our research facility/R&D department using powerful supercomputers. The training phase optimizes millions and millions of weight factors in a neural network, to learn how an indent can look like, using a gradient descent approach. Weight factors have been optimized by a human observer and after optimum weigh factors where determined. Using the AI function on our hardness tester to detect new indentations is called "inference" and requires significantly less computing power. The AI model has been created.

During inference, a new image (a new Brinell indent image) is entered in to the neural network with weights that where determined during training (see fig. 3).

The complex algorithm is capable to calculate a "mask" on its own, this mask is plotted on top of the indent image, exactly filling the indent and marking the edges that then can be easily detected by automatic image recognition system (see fig. 4).

This super advanced technology requires no special objectives and provides even indents with poor visibility, often the case with shallow indents in rough surface materials, to be perfectly detected and measured.

The system is far superior to special objectives and standard Brinell measuring systems.







NEMESIS 9100G2

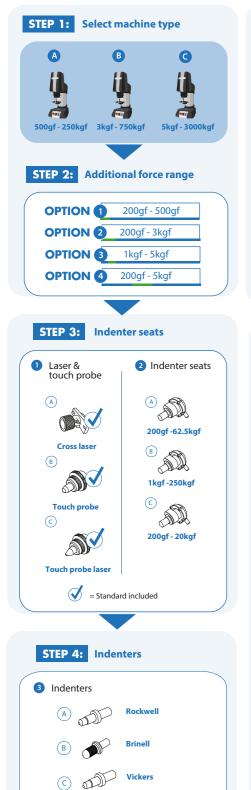
STEP 5: Optical

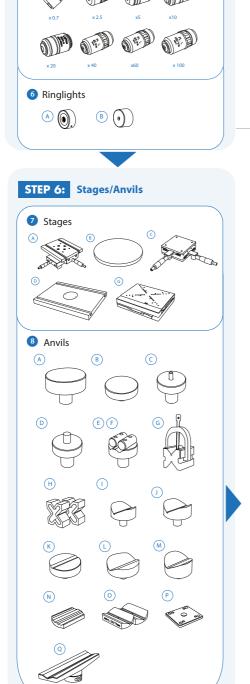
4 Overview camera

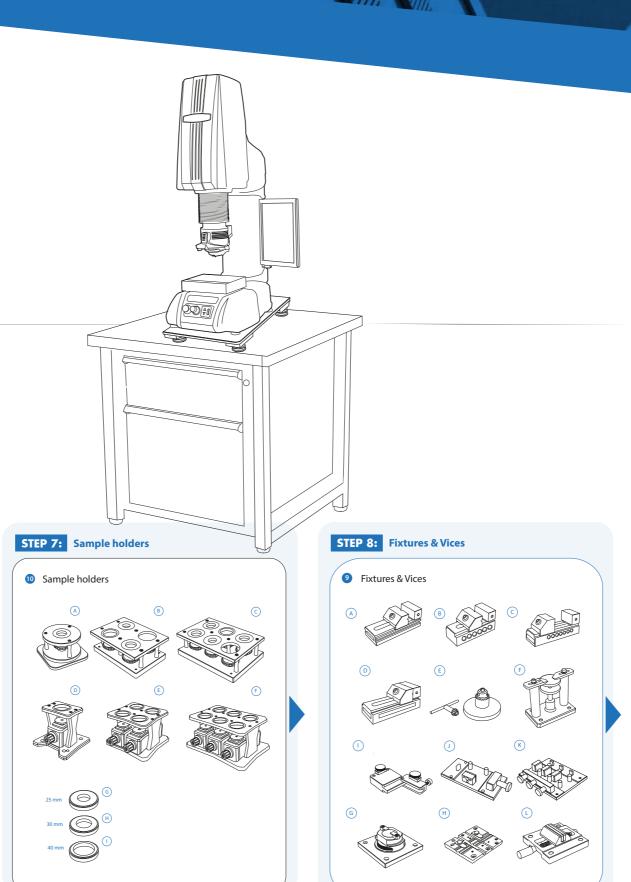
Objectives

CONFIGURE NOW:











ORDER DETAILS

NEMESIS 9100G2



| NEMESIS 9100G2/A Universal hardness tester, 500gf - 250kgf | NEMESIS 9100G2/A |
|---|------------------|
| NEMESIS 9100G2/B Universal hardness tester, 3kgf -750kgf | NEMESIS 9100G2/B |
| NEMESIS 9100G2/C Universal hardness tester, 5kgf - 3000kgf | NEMESIS 9100G2/C |
| Option 1: Force range extension 200gf - 500gf, for 9100G2/A only | F9100G2O1 |
| Option 2: Force range extension 200gf - 3kgf, for 9100G2/B only | F9100G2O2 |
| Option 3: Force range extension 1kgf - 5kgf, for 9100G2/C only | F9100G2O3 |
| Option 4: Force range extension 200gf - 5kgf, for 9100G2/C only | F9100G2O4 |
| Plug & Play prepaired, calibration, sea & airworthy packing in "non coniferous wood" material | P&PSEAPACK130 |

| A | CCESSORIES | | | | |
|--------|---------------------|---|--|---------------|----------|
| STEP 3 | Indenter seats | | | | |
| 0 | Laser & touch probe | A | Cross laser & touch probe base | SA-05-0027 | STANDARD |
| | | B | Touch probe laser based, closed | SA-10-0036 | STANDARD |
| | | C | Touch probe laser based, open | SA-10-0045 | STANDARD |
| 2 | Indenter seats | A | Indenter seat 6.35mm, 200gf - 62.5kgf | SA-10-0035 | |
| | | B | Indenter seat 6.35mm, 1kgf - 250kgf | SA-10-0034 | |
| | | C | Indenter seat 6.35mm, 200gf - 20kgf | SA-10-0047 | |
| | | | Indenter seat adjustment base, mounting set (1 for each SA-0030, 33, 34, 35 & 47) | SA-10-0031 | |
| | | | Fixed indenter seat base, mounting set (min. 1 required) | SA-10-0032 | |
| | | | Fixed indenter seat base, 3000kg | SA-10-0046 | |
| STEP 4 | Indenters | | | | |
| 3 | Rockwell | A | Rockwell C Diamond Indenter, ISO & ASTM certified | IN/6005 | |
| | | | Rockwell Ball Indenter 1/16". Includes 1 carbide ball, ISO & ASTM certified | IN/7506 | |
| | | | Rockwell Ball Indenter 1/8". Includes 1 carbide ball, ISO & ASTM certified | IN/7606 | |
| | | | Rockwell Ball Indenter 1/4". Includes 1 carbide ball, ISO & ASTM certified | IN/7706 | |
| | | | Rockwell Ball Indenter 1/2". Includes 1 carbide ball, ISO & ASTM certified | IN/7806 | |
| | Brinell | В | Brinell Indenter 1mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified | IN/7000 | |
| | | | Brinell Indenter 2.5mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified | IN/7005 | |
| | | | Brinell Indenter 5mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified | IN/7010 | |
| | | | Brinell Indenter 10mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified | IN/7015 | |
| | Vickers | C | Macro Vickers Indenter Ø6.35mm, ISO & ASTM certified | IN/8010 | |
| | Knoop | D | Macro Knoop Indenter Ø6.35mm, ISO & ASTM certified | IN/8220 | |
| STEP 5 | Optical | | | | |
| 4 | Overview camera | | Overview / Full view zoom camera + software functionality, field of view 57x60mm up to 225x180mm, Includes overview lights | SA-05-0038 | |
| 6 | Objectives | | BRILIGHT objective 0.7x | SA-05-0046 | |
| | | | 2.5x Long Working Distance objective | ASSUN-OBJ2.5X | |
| | | | 5x Long Working Distance objective | ASSUN-OBJ5X | |
| | | | 10x Long Working Distance objective | ASSUN-OBJ10X | |
| | | | 20x Long Working Distance objective | ASSUN-OBJ20X | |

| | | Adiostable abiastics and take 2 for 1000 (10 years) and for each abiastics) | CA 05 0025 |
|--------|--|---|------------------|
| | | Adjustable objective socket 2.5x – 100x (1x required for each objective) | SA-05-0025 |
| | | Adjustable objective socket 0.7x (required for 0.7 objective) | SA-05-0026 |
| 6 | Ringlights | , | SA-05-0021 |
| _ | (E | Crystal™ Clear LED ring light, multi use for 5x objectives | SA-05-0022 |
| STEP 6 | Stages/Anvils | | |
| 0 | Stages | Manual X-Y stage with analogue metric micrometers, 180x160mm Displacement: 25x25mm, scale 0.01mm, max load 300kg | UN-TESTTABLE/030 |
| | Clamping, locking & fixing adapters | Lock flange | UN-XYZ BUSH50 |
| | | Mounting plate for lock flange | UN-XYZ30FP50-55 |
| | | Quick change anvil base (required for mounting testing tables, anvils) | AS5000-450 |
| | E | Testing table flat ø200mm, screwfix | UN-TESTTABLE/010 |
| | | Testing tabe flat ø235mm, screwfix | UN-TESTTABLE/012 |
| | | Testing table Ø200mm (61 - 65HRC) requires lock flange | CM-08-0194 |
| | | Manual X-Y stage with analogue metric micrometers, 100x100mm. Displacement: 25x25mm, scale 0.01mm, max load 100kg | UN-XYSTAGE-120 |
| | | Large flat surface testing table 350x250mm, thickness 30mm with 2 T-slots, for large components | UN-TESTTABLE/015 |
| | | Large flat surface testing table 450x350mm, thickness 35mm with 2 T-slots, for large components | UN-TESTTABLE/016 |
| | E | Digital micrometer, for manual X-Y stage, Displacement: 25mm, resolution 0.001mm | IMP-DIGMIC |
| | (F | Manual iSMART™ stage, 150x150mm, Displacement: 50x50mm | BM-08-0057 |
| | | Digital control unit for Manual iSMART™ stage, 25mm travel | BM-08-0058 |
| | | Digital control unit for Manual iSMART™ stage, 50mm travel | BM-08-0059 |
| | (0 | iSMART™ motorized CNC X-Y stage, 215x160mm, total load up to 400Kgf max. Displacement: 75x75mm, resolution 0.001mm, repeatability+/-0.0015mm | MA-XY7575S |
| | | iSMART™ stage, 260x205mm, total load up to 400Kgf max. Displacement: 120x120mm, resolution 0.001mm, repeatability+/-0.0015mm | MA-XY1212S |
| | | iSMART™ stage, 360x205mm, total load up to 400Kgf max. Displacement: 220x120mm, resolution 0.001mm, repeatability+/-0.0015mm | MA-XY2212S |
| | | iSMART™ stage, 490x224mm, total load up to 400Kgf max. Displacement: 340x120mm, resolution 0.001mm, repeatability+/-0.0015mm | MA-XY3412S |
| | | iSMART™ stage, 410x265mm, total load up to 4000Kgf max. Displacement: 200x150mm, resolution 0.001mm, repeatability+/-0.0015mm | MA-XY2015S |
| | | iSMART™ stage, 510x265mm, total load up to 4000Kgf max. Displacement: 300x150mm, resolution 0.001mm, repeatability+/-0.0015mm | MA-XY3015S |
| | | iSMART™ stage, 560x265mm, total load up to 4000Kgf max. Displacement: 400x150mm, resolution 0.001mm, repeatability+/-0.0015mm | MA-XY4015S |
| | | Motorized CNC X-Y stage, 257x188mm, total load up to 400Kgf max Displacement: 120x120mm, resolution 0.001 mm, repeatability+/-0.003mm | UN-XY571212TT |
| | | Motorized CNC X-Y stage, 307x208mm, total load up to 400Kgf max Displacement: 170x120mm, resolution 0.001mm, repeatability+/-0.003mm | UN-XY571712TT |
| | | Motorized CNC X-Y stage, 357x208mm, total load up to 400Kgf max Displacement: 220x120mm, resolution 0.001mm, repeatability +/- 0.003mm | UN-XY572212TT |
| | | Motorized CNC X-Y stage, 337X238mm, total load up to 400Kgf max. Displacement: 200x150mm, resolution 0.001mm, repeatability +/- 0.003mm | UN-XY902015 |

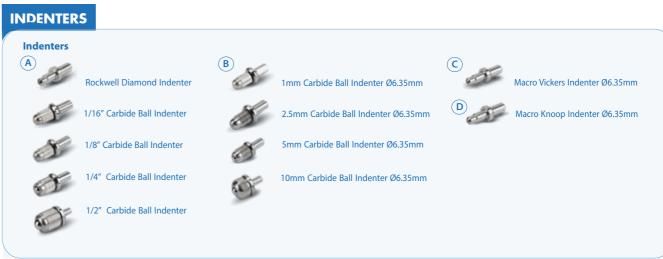
| | | Motorized CNC X-Y stage, 437x238mm, total load up to 450Kgf max. Displacement: 300x150mm, resolution 0.001mm, repeatability +/- 0.003mm | UN-XY903015 |
|--------|---|---|------------------|
| | | Motorized CNC X-Y stage, 630x238mm, total load up to 450Kgf max Displacement: 400x150mm, resolution 0.001mm, repeatability +/-0.003mm | UN-XY904015 |
| | | Motorized CNC X-Y stage, 410X280mm, total load up to 4000Kgf max. Displacement: 200x150mm, resolution 0.001mm, repeatability +/- 0.008mm | UN-XY932015 |
| | | Motorized CNC X-Y stage, 510x280mm, total load up to 4000Kgf max. Displacement: 300x150mm, resolution 0.001mm, repeatability +/- 0.008mm | UN-XY933015 |
| | | Motorized CNC X-Y stage, 630x238mm, total load up to 4000Kgf max. Displacement: 400x150mm, resolution 0.001mm, repeatability +/- 0.008mm | UN-XY934015 |
| | Cable sets, mounting & Connectivity for motorized stage | Dove tail mounting plate, for UN motorized stages | CM-08-0033 |
| | | iSMART™ quick connect foot | SA-08-0024 |
| | | Cable set for connecting CNC stage to embedded driver (1 set for 2-axis) 105cm | UN-XY2CABLENBS |
| 8 | Anvils | Flat anvil 60mm | AS3000-19-04 |
| | В | Flat anvil 80mm | UN-TESTTABLE/002 |
| | C | Spot anvil 5mm | UN-ANVIL/010 |
| | D | Spot anvil 10mm | UN-ANVIL/011 |
| | E | Cylindrical V anvil 6-80mm | UN-CVANVIL680 |
| | F | Cylindrical V anvil 50-200mm | UN-CVANVIL50200 |
| | G | V block with bracket 40x40x50mm (LxBxH) | UN-VBLOCK404050 |
| | H | Steel, cross type, (X) V-block 60x120x100mm 8-90mm pair | UN-CROSSBLOCK01 |
| | | V-anvil ø40mm 6-60mm | UN-ANVIL/005 |
| | J | V-anvil ø63mm 10-100mm | UN-ANVIL/006 |
| | K | V-Anvil ø80mm 3.3-20mm | UN-ANVIL/040 |
| | L | V-Anvil ø80mm 12-80mm | UN-ANVIL/045 |
| | M | V-Anvil ø80mm 20-140mm | UN-ANVIL/050 |
| | | Test table 100x100mm, V grove 20mm wide, 10mm deep | UN-TESTTABLE/040 |
| | N | Small V-Anvil 3-20mm requires base plate (Requires Manual/Autom. X-Y stage) | UN-ANVILSV/105 |
| | 0 | Large V-Anvil 20-75mm requires base plate (Requires Manual/Autom. X-Y stage) | UN-ANVILLV/106 |
| | P | Base plate for V-anvils, UN-ANVILSV/105 & UN-ANVILLV/106 | UN-VANVILBASEPL |
| | Q | Extra long V-Anvil (Ø10 - Ø100) | CM-08-0186 |
| | Clamping, locking & fixing adapters | Quick change anvil base (required for mounting testing tables, anvils) | AS5000-450 |
| | | Lock flange | AS9000-21-01 |
| STEP 7 | Sample holders | | |
| • | Sample holders A | 1 position sample holder, for 1 embedded sample, diameter 50mm or 2" | UN-ESH1 |
| | В | 4 position sample holder, for max. 4 embedded samples, diameter 50mm or 2" | UN-ESH4 |
| | C | 6 position sample holder, for max. 6 embedded samples, diameter 50mm or 2" | UN-ESH6 |
| | D | 1 position sample holder, for 1 embedded sample, diameter 50mm or 2" with front operation elevator knob | BM-08-0052 |
| | E | 4 position sample holder, for max. 4 embedded samples, diameter 50mm or 2" with front operation elevator knob | BM-08-0053 |
| | F | 6 position sample holder, for max. 6 embedded samples, diameter 50mm or 2" with front operation elevator knob | BM-08-0054 |

| | | 12 position sample holder, for max. 12 embedded samples, diameter 50mm or 2" with front operation elevator knob | BM-08-0056 | |
|--------|---------------------|---|-------------------|----------|
| | G | 1 insert reduction ring 25mm | UN-ESHI25 | |
| | H | 1 insert reduction ring 30mm | UN-ESHI30 | |
| | | 1 insert reduction ring 40mm | UN-ESHI40 | |
| | | 1 insert reduction ring 1" | UN-ESHI1 | |
| | | 1 insert reduction ring 1 1/4" | UN-ESHI125 | |
| | | 1 insert reduction ring 1,5" | UN-ESHI15 | |
| STEP 8 | Fixtures & vices | | | |
| • | Fixtures & vices | Polished precision vice with lock down system, jaw width 25mm, opens 20mm | UN-VICE/210 | |
| | В | Polished precision vice with lock down system, jaw width 36mm, opens 42mm | UN-VICE/215 | |
| | C | Polished precision vice with lock down system, jaw width 48mm, opens 75mm | UN-VICE/220 | |
| | D | Polished precision vice with lock down system, jaw width 75mm, opens 100mm | UN-VICE/230 | |
| | E | Axle chuck 500 series for cylinder parts, dia. 0.4mm to 5mm | UN-AXLECHUCK | |
| | F | Universal Clamp & Leveling Device | UN-CLAMP/105 | |
| | G | Thin metal clamp | UN-CLAMP/115 | |
| | H | V groove clamp for small round parts dia.0.8-5mm | UN-VGROOVE- CLAMP | |
| | | Wire Testing Fixture for specimen dia. 0.8-3.5mm | UN-WIRE/105 | |
| | J | JOMINY Fixture, for 1 quench end test sample, quick release function | UN-JOMFIX1 | |
| | K | JOMINY Fixture, for 3 quench end test sample, quick release function | UN-JOMFIX3 | |
| | L | Small parts vice jaw width 55mm, open 50mm, self centering | UN-VICE/115 | |
| STEP 9 | Software | | | |
| | Additional software | Manual on-screen measurement | UN-MANM | STANDARD |
| | | Automatic measurement | UN-AUTOM | STANDARD |
| | | Automatic focussing | UN-AUTOFOC | STANDARD |
| | | Report configurator | UN-REPORTA | STANDARD |
| | | Snapshot function | UN-SNAPSH | STANDARD |
| | | Advanced 3 axis coordinate & free style indent pattern configurator, for motorized stage only | UN-TESTPAT01 | |
| | | Advanced 3 axis coordinate & free style indent pattern configurator, + CHD, SHD, NHD and edge detection, (supports manual & digital micrometer stages only) | UN-TESTPAT02 | |
| | | Image stitching, composes full stage overview, and detailed sample overview in high resolution. Requires a motorized stage. | UN-IMST01 | |
| | | KiC crack detection under load. Palmqvist & Median / Radial fracture toughness | UN-CRKPAR | |
| | | Automatic Contour scanning | UN-CSCAN | |
| | | 2D / 3D hardness scanning (mapping, includes automatic contour scanning) | UN-CSCAN2D3D | |
| | | Drawing and measuring (distance & angles) application | UN-DRMEAS | |
| | | Automatic edge detection | UN-EDGEDTC | |
| | | Force depth/time diagram | UN-FDDIAGR | |
| | | ISO898-1 screw thread measurement of (de)-carbonized part. Requires UN-CSCAN | UN-ISO898/1 | |
| | | ISO-2702 tap screw thread measurement | UN-ISO2702 | |
| | | User level management | UN-LEVMAN | STANDARD |
| | | CHD, SHD, NHD configurator & graphic interface for analogue and digital micro meter stage only (not including full pattern editor) | UN-MCHD | |
| | | | | |

| | CHD, SHD, NHD configurator & graphic interface requires: indent pattern configurator (TESTPAT01) | UN-PATCHD | |
|---|--|---------------|----------|
| | Q-DAS Certified connectivity protocol | UN-QDAS | |
| | Advanced 3-axis communication protocol for robotic systems | UN-REMC | |
| | ISO bullets casings pattern configurator and reporting system | UN-SHELLCONF | |
| | ISO 9015 Weld pattern conifgurator (automatic weld pattern configurator), requires overview camera or AS9000-0.7OBJ | UN-WELDPAT | |
| | Vibration, temperature & humidity monitoring | UN-VIBCLC | |
| | Artificial Intelligence Deep Learning Brinell module | UN-AIDLB01 | STANDARD |
| | Barcode & QR data mapping software | UN-SCANFLOW | |
| Connectivity plus | Powerfull external intel core i7 pc, with 16gb ram, and 512gb ssd drive Windows 10 pre-installed including wiring and integration with tester. | UN-SYSPCIMP01 | |
| | Bluetooth connectivity | UN-BTADAPT | |
| | Utility software; Import test results in MS applications like Excel | UN-SW/905 | |
| | USB to USB null modem cable 2.5M | BE-99-0025 | |
| | Wireless system Keyboard & wireless mouse | UN-SKBSET | STANDARD |
| | Virtual joystick, on screen | | STANDARD |
| Additional items | | | |
| Machine stands A | Cabinet test table with drawer for hardness testers 71x75x80cm | UN-STAND/960 | |
| В | Cabinet test table with drawer for hardness testers 150x75x80cm | UN-STAND/965 | |
| | Seaworthy packing box for 950/960 | PACK/100 | |
| | Seaworthy packing box for 965 | PACK/200 | |
| Vibration isolation stage | Passive vibration isolation stage, broad spectrum | UN-AVS-300 | |
| Printer | Laser Printer | UN-PRINT | |
| Projector | On request, any brand of choice | UN-PROJECTOR | |
| ISO 17025 UKAS ISO / ASTM Calibration | BRINELL direct and indirect calibration & certification, traceable, in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), report, flat fee for selected common scales, per scale. | CCERTUKAS/1B | |
| ISO 17025 UKAS ISO / ASTM Calibration | VICKERS direct and indirect calibration & certification, traceable, in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), report, flat fee for selected common scales, per scale. | CCERTUKAS//1V | |
| ISO 17025 UKAS ISO / ASTM Calibration | KNOOP direct and indirect calibration & certification, traceable, in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), report, flat fee for selected common scales, per scale. | CCERTUKAS/1K | |
| ISO 17025 UKAS ISO / ASTM Calibration | ROCKWELL direct and indirect calibration & certification, traceable, in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), report, flat fee for selected common scales, per scale. | CCERTUKAS/1R | |
| Cover | Machine cover 600x700x1000mm | UN-COVER5 | |
| Joystick | 3-axis joystick, with fine adjustment and dynamic axis control | SA-04-0003 | |
| CE Automation safety cabin | Front access safety cabin with light shield. Machines controls positioned outside cabin. External connectors for screen, keyboard etc. | SA-27-0004 | |
| | | | |

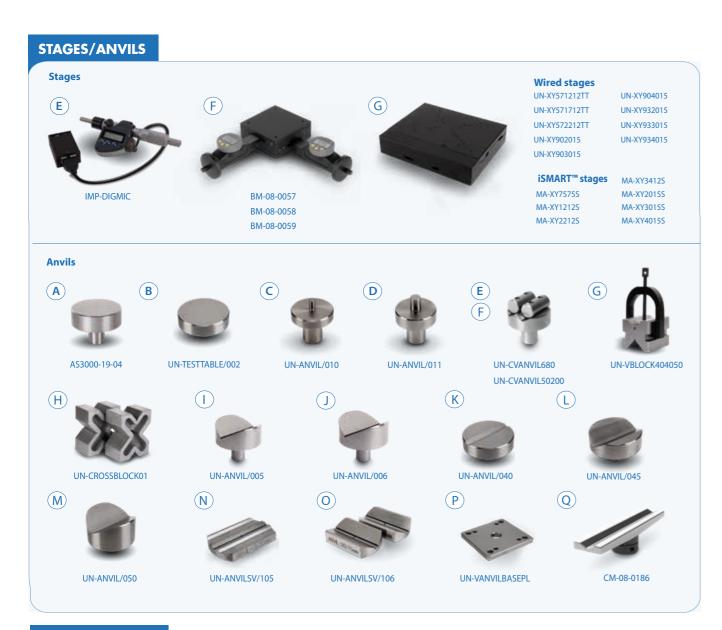
ACCESSORIES

















SPECIFICATIONS

HARDNESS SCALES



| EN-ISO 6508 ASTM E-18 JIS Z 2245 | Regular Rockwell scales; Pre Load 10kgf, Main Load 60kgf 100kgf 150kgf A B C D E F G H K L M P R S V Superficial Rockwell scales; Pre Load 3kgf, Main Load 15kgf 30kgf 45kgf 15N 30N 45N 15T 30T 45T 15W 30W 45W 15X 30X 45X 15Y 30Y 45Y |
|---|--|
| VICKERS ISO 6507 ASTM E384, E92 JIS B 7725 | HV0.2, HV0.3, HV0.5, HV1, HV2, HV2.5, HV3, HV4, HV5, HV10, HV20, HV25, HV30, HV40, HV50, HV60, HV100, HV120, HV150 |
| Kic Fracture toughness | All Vickers forces & scales |
| ISO 4545 ASTM E92 JIS Z 2251 | HK0.2, HK0.3, HK0.5, HK1, HK2, HK5 |
| BRINELL ISO 6506, ASTM E10 JIS Z 2243 | HBW1/1 HBW1/1.25 HBW1/2.5 HBW1/5 HBW1/10 HBW1/30 HBW1/31.25 HBW2.5/6.25 HBW 2.5/7.8125 HBW2.5/15.625 HBW2.5/31.25 HBW2.5/62.5 HBW2.5/187.5 HBW5/25 HBW5/31.25 HBW5/62.5 HBW5/125 HBW5/250 HBW5/750 HBW10/100 HBW10/125 HBW10/250 HBW10/500 HBW10/1000 HBW10/1500 HBW10/3000 |
| HVD (HVT) VDI/VDE 2616-1 | HV5 HV10 HV20 HV25 HV30 HV40 HV50 HV60 HV100 HV120 HV150 |
| HBD (HBT) VDI/VDE 2616-1 | HBW1/5 HBW1/10 HBW1/30 HBW2.5/6.25 HBW2.5/7.8125 HBW2.5/15.625 HBW2.5/31.25 HBW2.5/62.5 HBW2.5/15.625 HBW5/25 HBW5/25 HBW5/25 HBW5/25 HBW5/25 HBW5/250 HBW10/100 HBW10/125 HBW10/250 |
| PLASTIC ISO 2039 | 49,03 N, 132,9 N, 357,9 N, 961 N |
| CARBON | HR 2.5/7 HR 5/7 HR 5/15 HR 5/20 HR 5/40 HR 5/60 HR 5/100 HR 5/150 HR 10/20 HR 10/40 HR 10/60 HR10/100 HR 10/150 |
| CONVERSIONS | Conversion to other hardness scales according to ASTM E140, ISO 18265, GB/T 1172 |
| | |

TEST FORCE



| Force application | Servo drive, precision gearbox, motion & torque feedback system |
|-----------------------|---|
| | Multi-load cell, closed loop, force feedback |
| Test forces | 200gf – 3000kgf |
| Force range per model | NEMESIS 9100G2/A 500gf - 250kgf |
| | NEMESIS 9100G2/B 3kgf - 750kgf |
| | NEMESIS 9100G2/C 5kgf - 3000kgf |
| Optional force ranges | OPTION 1 200gf - 500gf |
| | OPTION 2 200gf - 3kgf |
| | OPTION 3 1kgf - 5kgf |
| | OPTION 4 200gf - 5kgf |
| Test force tolerance | < 0.25% for test force 100gf to 3000kgf |
| | < 0.5% for test force below 100gf |

MOTORIZED TOOL CHANGER



| Dwell time settings | Default 10 seconds, user defined. Up to 999 seconds |
|---------------------------------|---|
| Motorized tool changer (turret) | Ultra-fast, 9 position, 8 free to configure, 1 fixed |
| Free tool positions | 8 for indenters, 8 for objectives (8 max total) |
| Fixed tool positions | 1 for cross laser & touch probe |
| Objectives | Long working distance 0.7x, 2.5x, 5x, 10x, 20x, 40x, 60x, 100x |
| Indenters | Certified indenters (ISO/ASTM) available at choice |
| Camera 1 (objective) | 18 Mpx, HD, 4K+, Machine vision system |
| Camera 2 (overview) | 18 Mpx Full HD, Full Color, Optical zoom system, variable FOV 40 x 30mm - 140 x 110mm |
| | |

SYSTEM



| Electronic system | High performance embedded controller, i7 mSSD, 120 GB |
|---------------------------------|--|
| Standard (Recommended) | MS Windows® 10 operated , up to 8 years* INNOVATEST warranty |
| Electronic system (Optional) | High performance external controller, i7 or i9 SSD, 1TB |
| | MS Windows® 10 operated, 1 year factory warranty |
| Screen(s) | 22" capacitive touchscreen (portrait mode) |
| Display resolution | 0.01 HV, HK, HB |
| Statistics | Total test, max, min, average, range, standard deviation, All in real time after each test |
| Hardness conversion | Rockwell, Rockwell Superficial, Vickers, Brinell, Knoop, Leeb & Tensile |
| Software | IMPRESSIONS™V4, work flow system & tester control |
| Data storage capacity | Internal and external mSSD, SSD or HDD |
| Data output | XML, CSV, Certified for Q-DAS (optional) |
| Data input | Keyboard, touchscreen, barcode scanner, database |
| Connectivity | 5 USB ports, RJ45 Ethernet LAN, W-LAN, RS-232, Blue Tooth, 5 Axis CNC & motorized XY-stage |
| | connector, Dual HDMI screen connectors |
| Printer | A4, A3 full color laser printer (optional) |
| | |

GENERAL

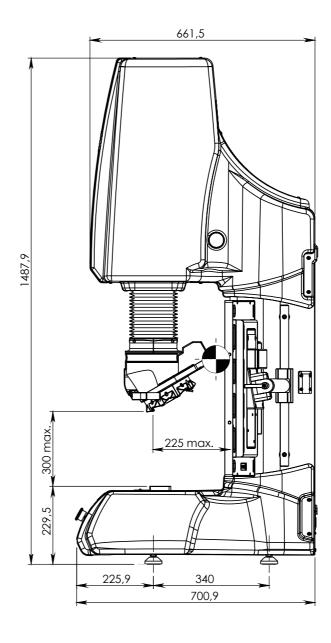


| Machine dimension | 1500mm x 510mm x 710mm |
|-------------------------|---|
| Machine weight | 280 kg |
| Workpiece accommodation | 300mm (H) x 225mm (D) |
| Power supply | 100VAC to 240VAC, 50/60Hz, single phase |
| Operating temperature | 10°C to 35°C |
| Power consumption | 100W |
| Humidity | 10% to 90%, non-condensing |
| Noise | < 70 db(A) |

^{*} Check individual warranty conditions

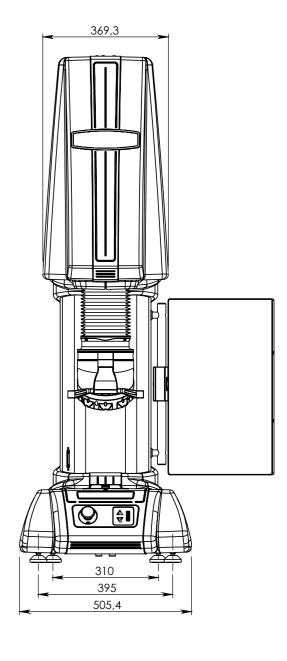


TECHNICAL DRAWINGS



All dimensions in these drawings are in mm, approximate. Working heights and or workpiece accommodation varies depending on the stages and stage accessories used.

Please contact our sales department for more details.



OTHER MODELS IN THE

UNIVERSAL RANGE



FENIX 300U

Load Cell, Closed loop, force feedback, test force application system Universal hardness tester with I-TOUCH™ system. See brochure B20F300/XX



VERZUS 750U

Fully automatic, load cell, Closed loop, force feedback universal hardness tester with electronic micrometer or analogue eyepiece. IMPRESSIONS™ 8.5″ full color touchscreen.

See brochure B19V750U/XX



NEXUS 7700

Fully automatic, load cell, closed loop, force feedback universal hardness tester with full HD optical zoom stage overview camera, IMPRESSIONS™ 12″ full color touchscreen.

See brochure B19N7700/XX



NEXUS 8100XL

Heavy duty fully automatic, load cell, closed loop, force feedback universal hardness tester with full HD optical zoom stage overview camera, IMPRESSIONS™ 15″ full color touchscreen.

See brochure B19N8100/XX



NEMESIS 9600

Heavy duty fully automatic, load cell, closed loop, force feedback universal hardness tester with full HD optical zoom stage overview camera, IMPRESSIONS™ 15″ full color touchscreen.

See brochure B19N9600/XX



NEMESIS 5100G2

Multi Load Cell, Closed loop Fully automatic, 9 position turret Rockwell, Superficial Rockwell, Micro/Macro Vickers, Knoop & Brinell Hardness testers Descending test head, fixed work piece position See brochure B22N5100/XX



NEXUS 8100

Heavy duty fully automatic, load cell, closed loop, force feedback universal hardness tester with full HD optical zoom stage overview camera, IMPRESSIONS™ 15″ full color touchscreen.

See brochure B19N8100/XX

Changes in products and/ or product specifications can emerge due to new technologies and continuous development.

We reserve the right to change or modify specifications of the products without prior notice. We recommend you to contact our sales office for up-to-date information.

Brochure B23N9100G2/01/EN

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