MICRACUT 202
MICRACUT 202 precision cutters are used for precise and deformation-free cutting of “Metals, Ceramics, Electronic Components, Crystals, Composites, Biomaterials, Sintered Carbides, Minerals, etc.” MICRACUT 202 has its place in virtually any metallurgical, geological, electronics, research, biomedical or industrial laboratory. The applications are endless.

- Modern and sturdy design
- Extraordinary access for easy handling
- Ergonomic joystick control offers excellent application versatility
- Programmable with colored HMI touch screen controls
- Automatic cut-off wheel positioning
- Inbuilt recirculation coolant tank

DESIGN

MICRACUT 202 precision cutters are capable of cutting most materials such as, brittle or ductile metals, hard or soft metals, composites, ceramics, rocks, biomaterials, laminates, etc. They are designed for cutting all types of materials with minimal structural deformation. The structural integrity of the sample is maintained through MICRACUT 202’s design and operation. Additionally, low kerf-loss and sample holding versatility makes the MICRACUT 202 an essential part of the modern day laboratory. The cut surface is ready for microscopic examination with minimal polishing.

MICRACUT 202 is built on precisely manufactured heavy duty aluminium frame providing stable and vibration resistant base for precision components and linear bearings. The cutting compartment is fully enclosed. The front sliding door and side cover can be completely opened for easy access and handling to all sides. Powerful cutting motor (1.1 kW) has variable cut-off wheel speeds from 300 up to 4000 rpm allowing both high speed and low speed cutting. Wide range of clamping tools can be used on the T-slotted moving table. The optional X-axis table with motorized drive mechanism positions the specimen with high positioning accuracy. Optional Vacuum sample holder provides precision grinding on MICRACUT 202 with pre-defined amount of material removal can be carried out by using diamond cup wheel. Optional stand can accommodate all MICRACUT specimen vises with dovetail plates. The height of the cut-off wheel (Z-axis) can be adjusted automatically. Diamond, CBN and abrasive cut-off wheels up to 200 mm diameter can be used. By height adjustment (Z-axis), the wheel wear is easily compensated. Different flange sets are available which can be selected according to the requirement of maximum cutting capacity or max. wheel support. Various clamping tools and accessories are available for different specimen geometry and applications. For details of the specimen vises, please see the back page. A large window of Lexan and a sealed LED lamp in the cutting chamber allow precise observation of the cutting process at an optimum degree of safety.

Safety

MICRACUT 202 precision cutters has the highest safety standards. The interlocking safety device does not allow the motor to be started unless the sliding door or the corner door are closed. The sliding door and corner door cannot be opened before the cutting motor is stopped. The electronic brake system, which is a standard feature, brings the cutter to a quick full stop in seconds after it has been switched off. Easily accessed and operated emergency stop button ensures immediate shut down.
MICRACUT 202 precision cutters have advanced techniques and software with programmable HMI touch screen controls increasing the productivity, sample consistency, and minimize operator intervention. Control of X/Y/Z Axis can also be performed with an ergonomic proportional Joystick that offers smooth and precise positioning.

**Cutting Parameters**

The preselection of the cutting force level as well as the setting of cutting feed rate (0.005-3 mm/sec) is possible from the touch screen LCD. The feed rate is automatically adjusted, if needed reduced, resulting in perfect cuts and eliminating sample and machine damage. Pulse cutting mode is a standard feature for cutting extra hard specimens. Integrated speed regulating unit is available to adjust the cut-off wheel speed between 300-4000 rpm.

**Multi-Slice Cutting**

The optional automatic x-table allows programmable plane parallel sectioning. Slices of equal thickness with number of slices as well as programming slices of different thickness is possible.

**Programmable Return Positions**

MICRACUT 202 has 3 different stop modes:
- **Stay at the end of cutting:** Stops when the specimen has been cut through.
- **Back to starting point:** Stops when it has returned to its starting point.
- **Back to reference point:** Stops when the ultimate reset point in all axes has been reached.

**Database**

A library of 99 different cutting programs with related specimen name or number can be saved with all cutting parameters which can be recalled at any time. Data with Metkon cutting consumables is also listed for easy selection.
NEW CUTTING FEATURES

Instafeed
Optimizes the feedrate according to the specimen hardness and the preset cutting force. It increases the cut off wheel life and ensures optimum cutting without overloading.

Rapid Pulse
Reduces contact time and ensures maximum cooling of specimen.
Many sample preparation applications require the sectioning of a specimen from a small or irregularly shaped sample or component part. The small size or irregular sample shape can create positioning and clamping difficulties for the operator. To overcome these difficulties, METKON offers a number of special clamping devices for use with MICRACUT 202 precision cutters. METKON precision cutters are equipped with stainless T-slot clamping tables. All clamping devices are made of corrosion resistant material and can be attached to the cutters T-slot beds in seconds for fast and positive clamping of parts having virtually any configuration.

ACCESSORIES

**Laser Alignment Unit**
Rapid and accurate positioning of the cut-off wheel and helps to define the exact cutting line.

**Blade Dressing Unit**
Ensures an easy and fast dressing of diamond and CBN cutting wheels even during cutting operation.

**Rotation Stand**
Increases the cutting capacity and reduces the contact area. Ensures fast cutting of extremely hard materials. Reduces the cutting time especially for pipes, tubes or round specimens.

**Vacuum Sample Holder**
Specimen holder with vacuum for standard glass slides for thin section applications.
## SPECIFICATIONS

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<td>MODEL NO</td>
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| Disc Diameter, (mm) | Ø200 mm | Ø200 mm |
| Cutting Capacity, ø (mm) | Ø75 mm | Ø75 mm |
| Cutting Capacity, # (mm) | Ø50xØ75 mm | Ø50xØ75 mm |
| Z-Axis Movement | Automatic | Automatic |
| Y-Axis Movement | Automatic | Automatic |
| X-Axis Movement | - | Automatic |
| Z-Axis Range (mm) | 45 mm | 45 mm |
| Y-Axis Range (mm) | 210 mm | 210 mm |
| X-Axis Range (mm) | - | 60 mm |
| X-Axis Resolution, mm | - | 0.014 mm |
| Table Feed Speed, (µm/s) | 5 - 5000 µm/s | 5 - 5000 µm/s |
| Thin Section Grinding Feature | Yes | Yes |
| Table Dimensions, mm | 365 x 205 | (305+60) x 205 |
| T- Slot, mm | 12 | 12 |
| Rotary Clamping Device | Yes | Yes |
| Pulse Cutting | Yes (Rapid Pulse Cutting) | Yes (Rapid Pulse Cutting) |
| Automatic Feedrate | Yes (Instafeed Cutting) | Yes (Instafeed Cutting) |
| Cutting Motor Power, (kW) | 1.1 kW | 1.1 kW |
| Disc Speed, (RPM) | 300 – 4000 RPM | 300 – 4000 RPM |
| Cooling Unit, (lt) | 1 lt (integrated) | 1 lt (integrated) |
| Joystick | Yes (2-axes proportional speed control with button) | Yes (3-axes proportional speed control with button) |
| HMI Touch Screen, (inch) | 7" | 7" |
| Program Capacity | 99 | 99 |
| Illumination | LED | LED |
| Laser | Yes (Optional) | Yes (Optional) |
| Dressing During Cutting Operation | Yes (Optional) | Yes (Optional) |
| Motor Drive System | Direct Drive | Direct Drive |
| Dimensions, Wx Dx H, (mm) | 758 x 750 x 636h mm | 738 x 750 x 636h mm |
| Weight | 150 kgs | 150 kgs |

### 17 07 — MICRACUT 202

Automatic High Speed Precision Cut-off Machine Programmed with 7" HMI touch screen control, with Siemens PLC control unit, with automatic automatic table feed cutting system, programmable with colour LCD display of cutting parameters, accurate and motorized positioning of the specimen in X - Y and Z axis with digital readout on the LCD. X-axis for plane parallel cutting is optional, ergonomic joystick with adjustable speed control, integrated feed path control, power dependent adjustable feedrate, variable cutting force, rapid pulse cutting mode, bar graph overload display, compact cutting motor, with variable cutting speed 300-4000 rpm, with electronic brake system, cutting capacity up to 75 mm solid stock, with cut-off wheels upto Ø200 mm, twin T-slotted table (Y-direction only) made of stainless steel, bottom part as rugged alloy base casting, extra access for easy handling with sliding door and side openings, ability to mount diamond cup grinding wheel for thin section, with built-in recirculation cooling unit, with extra advanced cutting methods: "Rapid Pulse Cutting, Instafeed Cutting, Automatic Table Feed Cutting" ready for operation.

Includes a standard set of cutting consumables composed of:
- 1 pc. Diamond cutting Disc 200 mm dia.
- 10 abrasive thin cut-off wheels 200 mm dia.
- 11lt of Metcool II cooling fluid.
- 230 V, 50/60 Hz, AC.

### 17 07-AX — MICRACUT 202-AX

as above (17 07) and including an automatically driven X-axis table with 60 mm travel for programmable serial plane parallel cutting.

### Accessories for MICRACUT 202

- **GR 0125** — Laser alignment unit
  (To be ordered simultaneously together with the machine order)
- **GR 0412** — Dressing Unit for MICRACUT 202

### Clamping Tools for MICRACUT 202

- **GR 0825** — Manual X-axis positioning unit for specimen vises with dovetail plates [0-20 mm]
- **GR 0547** — Stand for specimen vises with dovetail plates.
- **GR 0826** — Stand with rotation for specimen vises with dovetail plates.
- **GR 0548** — Quick acting clamping vise assembly.
- **GR 15 05** — KKP 040 Vertical Clamping Device, with clamp. shoe, MCR 202/GEOCUT 302/GEOFORM 102
- **GR 0551** — Quick Clamping Vise for longitudinal sectioning of bolts and fasteners.
- **GR 0579** — Vacuum Sample holder for thin sectioning
  (To be ordered simultaneously together with the machine order)

### Specimen Vises for MICRACUT 202

- **GR 0210** — Universal Specimen Vise for MICRACUT 202.
- **GR 0400** — Universal Specimen Vise.
- **GR 0401** — Specimen vise with double parallel vice for long specimens.
- **GR 0402** — Specimen vise for round and mounted specimens, Ø 32mm.
- **GR 0403** — Specimen vise for irregular shaped specimens.
- **GR 0404** — Specimen vise for biomedical samples.
- **GR 0405** — Specimen vise (teardrop shape) for specimens Ø 18-40mm.
- **GR 0430** — Specimen vise (teardrop shape) for specimens Ø 5-20mm.
- **GR 0431** — Specimen vise for cylindrical specimens (max. Up to 40 mm dia).
- **GR 0434** — Specimen vise for irregular shaped specimens.
- **GR 0433** — Fastener vise for longitudinal sectioning of screws, fasteners tubes, etc. from 12 to 45 mm in length.

### Optional Flange Sets for MICRACUT 201

- **GR 0410** — Set of Flanges, Ø75 mm, suitable for 12.7 and 25.4 mm arbor dia.
- **GR 0411** — Set of Flanges, #100 mm, suitable for 12.7 and 25.4 mm arbor dia.

* Other voltages and frequencies available upon request. Please state when ordering. All specifications are subject to change without notice.